

# **TFT Module Specification**

**MODEL: UC-101ZIEBCHD0-S** 

This module uses ROHS material

CUSTOMER			
APPROVED BY			
DATE:			

DESIGNED	CHECKED	APPROVED
RD	PM	批准
2024.07.10	2024.07.10	2024.07.10
趙長慶	呂家祥	PM

Tel: 1 (888) 499-8477

Fax: (407) 273-0771

E-mail: mtusainfo@microtipsusa.com

Web: www.microtipsusa.com



# **RECORD OF REVISION**

Version	Revised Date	Page	Content
V1.0	2024/07/10		PRELIMINARY SPEC.



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#### 1. GENERAL DESCRIPTION

## 1.1 Description

The specification is model UC-101ZIEBCHD0-S is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit, a backlight system and projected capacitive touch panel. This TFT LCD has a 10.1 (16:10) inch diagonally measured active display area with WXGA (1280 horizontal by 800 vertical pixels) resolution.

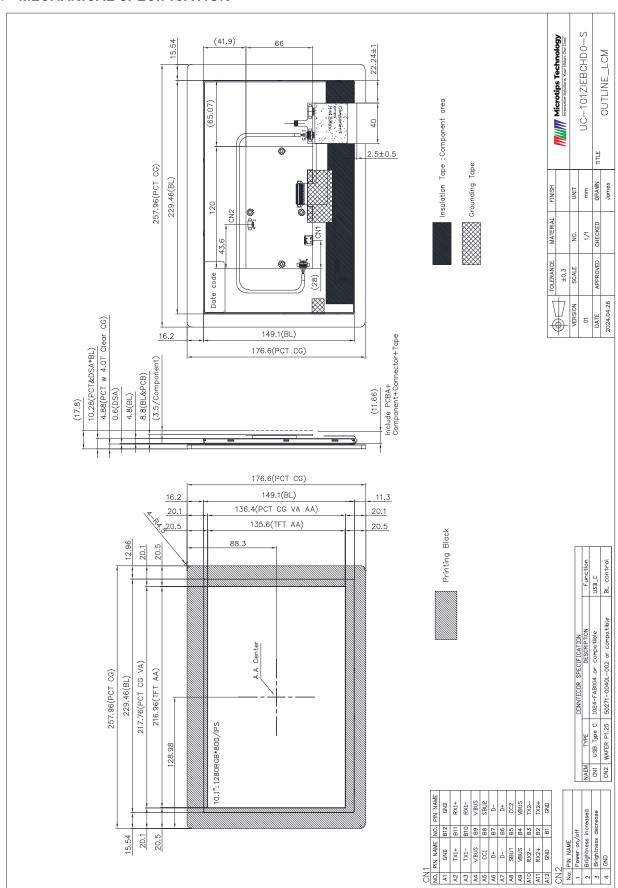
- ◆ Supports VESA DisplayPort Alt. Mode 1.0a
- DisplayPort 1.3
- Build-in OSD function.

#### 1.2 Features:

No.	Item	Specification	Unit
1	Panel Size	10.1"	Inch
2	Number of Pixels	1280 (W) x RGB x 800 (H)	Pixels
3	Active Area	216.96 (W) × 135.6 (H)	mm
4	Pixel Pitch	0.1695 (W) x 0.1695 (H)	mm
5	Outline Dimension	257.96 (W) × 176.6 (H) × 17.8(T)	mm
6	Number of Colors	16.7M	
7	Display Mode	IPS / Normally Black / Transmissive	
8	Viewing Direction Free direction		
9	Display Format	RGB vertical stripe	
10	Surface Treatment	Clear (7H)	
11	Contrast Ratio	900 (Typ.)	
12	Luminance (cd/m^2)	600 (Typ.)	cd/m2
13	Interface	TYPE-C (5V/3A)	
14	Backlight	White LED	
15	Operation Temperature	0 ~ 70	°C
16	Storage Temperature	-30 ~ 80	°C
17	Weight	TBD	g



## 2. MECHANICAL SPECIFICATION





## 3. PIN DESCRIPTION

## 3.1 TYPE-C CN1(Connector Part No: 1024-FAB004 or compatible)

Pin No.	Symbol	1/0	Function	Note
A1	GND	Р	Ground	
A2	TX1+	1/0	High speed data path TV for DD Alt Mode	
A3	TX1-	1/0	High speed data path TX for DP Alt Mode.	
Α4	VBUS	Р	Cable bus power +5V only.	
A5	CC1	1/0	Type-C Port Configuration Channel	
A6	D+	1/0	USB 2.0 Interface.	
Α7	D-	1/0	OSB 2.0 IIIterrace.	
A8	SBU1	1/0	USB Type-C Sideband Use 1	
Α9	VBUS	Р	Cable bus power +5V only.	
A10	RX2-	1/0	High speed data path RX for DP Alt Mode.	
A11	RX2+	1/0	I high speed data path KX for DP Att Mode.	
A12	GND	Р	Ground	
B1	GND	Р	Ground	
B2	TX2+	1/0	High speed data path TX for DP Alt Mode.	
В3	TX2-	1/0	Trigit speed data patit 1x for DF Att Mode.	
B4	VBUS	Р	Cable bus power +5V only.	
B5	CC2	1/0	Type-C Port Configuration Channel	
В6	D+	1/0	USB 2.0 Interface.	
В7	D-	1/0	OSB 2.0 IIIterrace.	
В8	SBU2	1/0	USB Type-C Sideband Use 2	
В9	VBUS	Р	Cable bus power +5V only.	
B10	RX1-	1/0	High speed data path BV for DD Alt Mode	
B11	RX1+	1/0	High speed data path RX for DP Alt Mode.	
B12	GND	Р	Ground	

## 3.2 key Pad CN2 (50271-0040L-002 or compatible)

Pin	Symbol	1/0	Function	Note
1	Power on/off	I	Power On/Off control.	
2	Brightness increased	I	Brightness Increase.	
3	Brightness decrease	I	Brightness decrease.	
4	GND	Р	Ground	



## 4. ABSOLUTE MAXIMUM RATINGS

## 4.1 Electrical Absolute Rating

## 4.1.1 TFT LCD Module

Item	m Symbol -		lues	Unit	Note
	Symbol	Min	Max.	Uill	Note
Power supply voltage	VBUS	-0.3	6	٧	

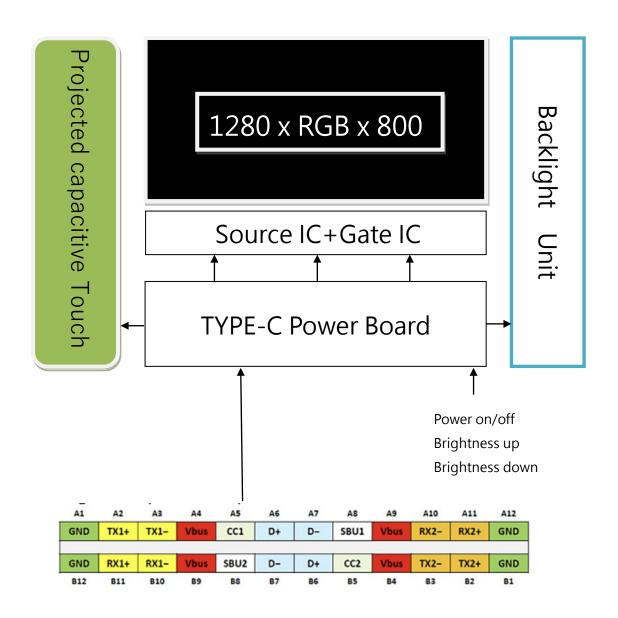
## 4.1.2 Environment Absolute Rating

Itom	Itam Symbol		Values	Hoit	Noto	
ltem	Symbol	Min	Тур	Max.	Unit	Note
Operating Temperature	Тора	0		70	°C	Ambient
Storage Temperature	Tstg	-30		80	°C	temperature



## 5. BLOCK DIAGRAM

## 5.1 TFT LCD Module





#### 6. ELECTRICAL CHARACTERISTICS

## 6.1 TFT LCD Module

ltom	Cumbal		Values	Unit	Note	
ltem	Symbol	Min.	Тур.	Max.	Ullit	Note
Supply Voltage	VBUS	-	5.0	5.5	٧	
required current	I <sub>BUS</sub>	-	1.09	1.15	Α	(1)
LED life time	-	-	50000	-	Hr	(2)

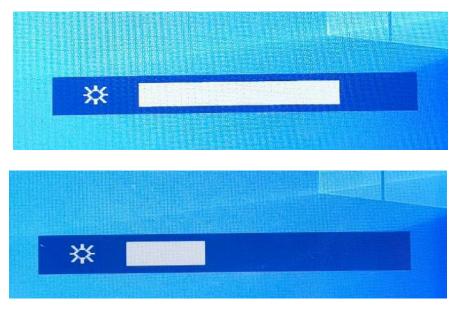
Note 1: condition: projected capacitive touch panel active, and under brightness 100%

Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness that the ambient temperature is  $25^{\circ}$ C 60% RH.

### 6.2 OSD Function

Built-in OSD function, connected to the external key pad to CN2, can control the screen switch On/Off and backlight brightness control.

The adjusted brightness level will be automatically memorized.





## 7. PROJECTED CAPACITIVE TOUCH PANEL

## 7.1 Main Feature

Item	Specification	Unit
Screen Size	10.1 inch	Diagonal
Туре	Transparent Type Projected Capacitive	
Input Mode	Human's Finger	
Finger	10	
Interface	USB	
Cover glass pencil-hardness	7H	
Response time	25	ms
Driver IC	ILI2511	

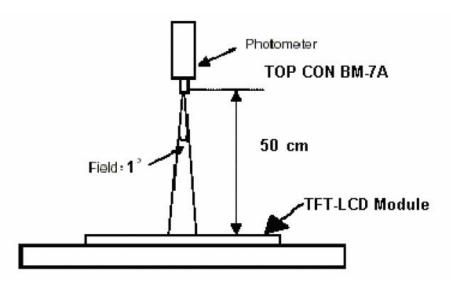


#### 8. OPTICAL CHARACTERISTICS

ltem		Symbol	Condition	Min.	Тур.	Max.	Unit
Brightness				480	600		cd/m2
Unifor	Uniformity		Note1,	70	75	-	%
Contrast	Ratio	CR	Note 3,	400	600		
Posponso	Response Time		$(\theta = 0^\circ,$ Normal		4	8	ms
Response			Viewing		12	24	ms
Color	White	Wx	Angle)	0.260	0.310	0.360	
Chromaticity	Wille	Wy		0.280	0.330	0.380	
	Horizontal	$\theta$ x+		80	85		
View angle	TIOTIZOTICAL	heta x-	Center	80	85		
view aligie	Vertical	θ <b>Y</b> +	CR≥10	80	85		
	verticat	θ <b>Y</b> -		80	85		

Note: The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance  $\leq 1$  lux, and at room temperature). The operation temperature is  $25^{\circ}C\pm2^{\circ}C$ . The measurement method is shown in Note1.

Note 1: The method of optical measurement:



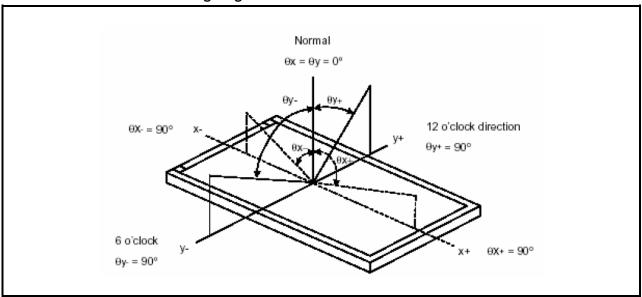
Note 2: Measured at the center area of the panel and at the viewing angle of the  $\theta x = \theta y$ =0°

Note 3: Definition of Contrast Ratio (CR):

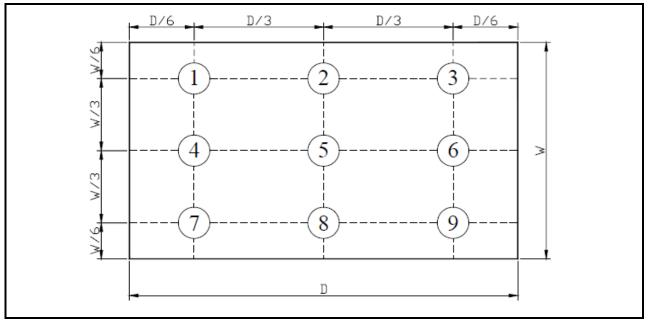
CR = Luminance with all pixels in white state ÷ Luminance with all pixels in Black state



Note 4: Definition of Viewing Angle:



Note 5: Definition of Brightness Uniformity (B-uni):

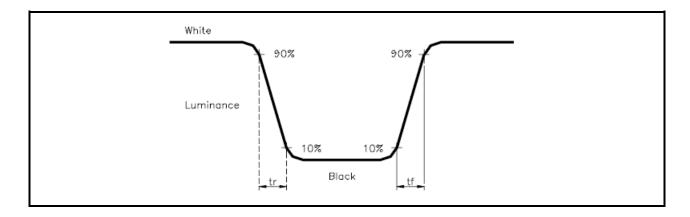


B-uni = (Minimum luminance of 9 points÷Maximum luminance of 9points)X100%



## Note 6: Definition of Response Time:

The Response Time is set initially by defining the "Rising Time (Tr)" and the "Falling Time (Tf)" respectively. Tr and Tf are defined as following figure



Note 7: Definition of Chromaticity:

The color coordinates (Wx,Wy),(Rx,Ry),(Gx,Gy), and (Bx,By) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.



## 9. RELIABILITY

#### 9.1 Test Condition

9.1.1 Temperature and Humidity(Ambient Temperature)

Temperature: 25 ± 5°C

Humidity:  $65 \pm 5\%$ 

## 9.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

#### 9.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

## 9.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

#### 9.2 TESTS

No.	ITEM	CONDITION CRITERION				
1	High Temperature Storage	80°C, 120 hrs				
2	Low Temperature Storage	-30°C, 120 hrs				
3	High Temperature Operating	70°C, 120 hrs				
4	Low Temperature Operating	0°C, 120 hrs				
5	High Temperature/Humidity Non-Operating	50°C, 90%RH, 120 hrs				
6	Temperature Shock Non-Operating	$-30^{\circ}\text{C} \longleftrightarrow 70^{\circ}\text{C}$ (0.5hr each), 25 cycles				
7	Vibration Test Non-Operating	Frequency:0 ~ 55 Hz Amplitude:1.5 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z				
9	Electro-static Discharge Non-Operating	150pF,330Ω Air:± 8KV;Contact: ±4KV 10 times/point;4 points/panel face				

Note1: The test sample have recovery time for 24 hours at room temperature before the function check. In the standard conditions, there is no any touch panel function NG issue occurred.



## 9.3 JUDGMENT STANDARD

The judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defects.



## 9.4 INCOMING INSPECTION STANDARDS

No.	Parameter	Criteria								
		Display function: No Display malfunction (Major) Contrast ratio (Black, White):								
		Does not meet specified range in the spec. (Major) (Note:3)  Line Defect: No obvious Vertical and Horizontal line defect in bright,								bright
		dark and colored. (Major) (Note:1)  Point Defect: Active area ≤ 5 dots (Minor) (Note:1)								
		Acceptable number								
			Iter	n		Active		Tota	al	
			Brig	ht		2	)			
			Dar			<del>_</del>		5		
1	Operating									
'	Operating	Non-u	niformity:	Visible	throi	ıah 5	%ND filter.	(Minor	)	
							e spots sha			
							Class	•	•	1
				Zone		ptable	Of		AQL	
			Dimensi	on	nur	nber	Defe	ts	Level	
			D> 0	_		0				1
			0.3 < D	≤ 0.5		5	Mino	or	1.5	
			D ≤ 0			*	7			
			D = (Lon	g + Sh	ort) / 2	2 *	: Disregard	<u> </u>		_
		Forei	gn Materi	al in Li	ne or	spiral	shape (W≤	(1/4L)	(Note: 4)	_
					Zone	1	Acceptable	Clas	Δ( )I	
				١٨//	,	.	number	Of	Level	
		L (m	<u>m)                                    </u>	W(mn	n) />0.1		0	Defec	CIS	+
		ı —	<u> </u>		<u>&lt; W≤</u> (	0.1	5	Mino	or 1.5	
		ı <del></del>	. ≤0.5		<u>~ vv_</u> ≤0.03	-	*	1	1.5	
		ı	Length		Width	-	Disregard			_
			nsion: Ou				Diorogara			
		Beze	appeara	nce: u	neven	(Min				
		Scrat	ch on the							
				$\setminus$ Z	one A		ta Cla		AQL	
			()	W(mm		ble	Of De	ects	Level	
		┞	(mm)			numbe			1.5	_
		<u> </u>	 l < 2	W>0		3	Min	Or	1.5	
			L ≤ 3	W≤0	.1	<u> </u>				
	External Inspection		·Lenath	۱۸/ ۰	\//idth	* •	Disregard			
2	(non-operating)	L : Length W : Width * : Disregard  Dent or bubble on the polarize (Note:2)								
_	(		Zon				Ćlass	۸.	21	
						eptable mber	e Of	AC Lev		
		[	Dimensio	_	nui	IIDEI	Defects	Le/	vei	
			D≤0.			*	Minor	1.	5	
		L	D≤0.	5		3				
		D = (Long + Short) / 2 *: Disregard								
D = (Long + Short) / 2						egard				
	I									



		Definition
Class of	Major	It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
detects 7		It is a defect that will not result in functioning problem with deviation

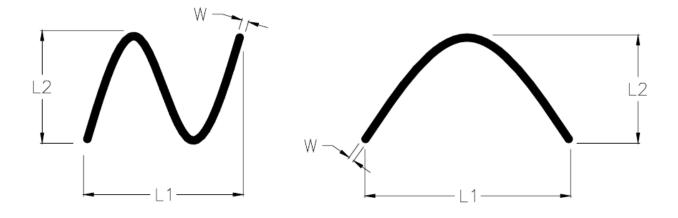
#### Note1:

- (a)Bright point defect is defined as point defect of R,G,B with area >1/2 pixel respectively (b)Dark point defect is defined as visible in full white pattern.
- (c)Definition of distribution of point defect is as follows:
  - -minimum separation between dark point defects should be larger than 5mm.
  - -minimum separation between bright point defects should be larger than 5mm.
- (d)Definition of joined bright point defect and joined dark point defect are as follows:
  - -Two or more joined bright point defects must be nil.
  - -Three joined dark point defects must be nil.
  - -Coupling of one dark and one bright point in junction is counted as one dark and bright spot with 1 pair maximum.
  - -Two Joined dark point is counted as two dark points with 2 pair maximum.

Note2: The external inspection should be conducted at the distance  $30\pm$  5cm between the eyes of inspector and the panel.

Note3: Luminance measurement for contrast ratio is at the distance 50± 5cm between the detective head and the panel with ambient luminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note4: W-Width in mm, L-length of Max.(L1,L2) in mm.





## 9.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

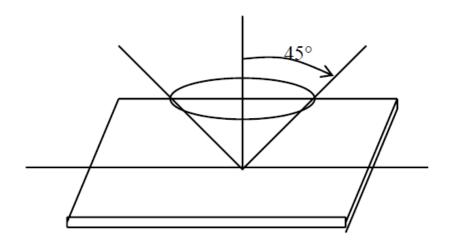
Sampling table: MIL-STD-105E Inspection level: Level II

## 9.6 Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.

 $\theta \leq 45^{\circ}$  inspection under non-operating condition.

 $\theta \leq 5^{\circ}$  inspection under operating condition





#### 10. PRECAUTION RELATING PRODUCT HANDLING

#### **10.1 SAFETY**

- 10.1.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 10.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

#### 10.2 HANDLING

- 10.2.1 Avoid any strong mechanical shock which can break the glass.
- 10.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 10.2.3 Do not remove the panel or frame from the module.
- 10.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, Do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 10.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 10.2.6 Do not touch the display area with bare hands, this will stain the display area.
- 10.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 10.2.8 To control temperature and time of soldering is  $280 \pm 10^{\circ}$ C and 3-5 sec.
- 10.2.9 To avoid liquid (include organic solvent) stained on LCM.
- 10.3 STORAGE
- 10.3.1 Store the panel or module in a dark place where the temperature is 25°C ± 5°C and the humidity is below 65% RH.
- 10.3.2 Do not place the module near organics solvents or corrosive gases.
- 10.3.3 Do not crush, shake, or jolt the module.